

## GC Valves

### Manual Sampling / Switching Valves

Column switching procedures make your GC system more versatile. Multiple port sampling and switching valves enable you to perform analyses that call for switching columns, reversing the elution sequence of sample components, or selecting between two columns to a single detector.

These valves also eliminate pressure surges and improve sample-to-sample reproducibility of peak separations.

Valco precision sampling and switching valves are low in dead volume and easily adapt to any type of tubing. Zero volume nuts allow you to make connections directly to the valve, minimizing dead volume for on-column injections. 303 stainless steel, with Teflon rotor.

#### Manual Sampling and Switching Valves

Zero volume nuts, mounting bracket, 3-inch handle included.

Corrosive resistant Hastelloy C valves are available as custom.

NO. VALVE PORTS	FITTINGS	CAT. NO.	PRICE
<b>175°C MAXIMUM TEMPERATURE</b>			
4	1/8"	22975	
6	1/16"	22976	
	1/8"	22977	
10	1/8"	22981	
<b>300°C MAXIMUM TEMPERATURE</b>			
4	1/16"	22941	
	1/8"	22914	
6	1/16"	22950	
	1/8"	22915	
8	1/8"	22916	

#### Sample Loops for Gas Sampling

303 stainless steel; zero volume nuts not included.

VALVE FITTING	LOOP VOLUME (cc)	CAT. NO.	PRICE
<b>6-PORT</b>			
1/16"	0.25	22628	
	0.5	22629	
	0.5	22633	
	1.0	22634	
1/8"	5.0	22635	
	<b>10-PORT</b>		
1/8"	0.5	22649	
	5.0	22651	

#### Shaft and Seal Assembly

For 175°C (max. temp.) 6-port valves

DESCRIPTION	CAT. NO.	PRICE
Shaft and Seal for 1/16" valves	22926	

<sup>1</sup> Shaft and seal assemblies for 4-, 8-, and 10-port, 175°C valves are available on request. Assemblies for 300°C valves are not available from Supelco – contact Valco Instruments.

#### Special Stainless Steel Adapter Fittings

For easy connection of the valve to the detector and injector through low dead volume fittings. Nuts and ferrules are included where needed. 303 stainless steel.

DESCRIPTION	CAT. NO.	PRICE
Zero Volume Union, 1/16" to 1/16"	22997-U	
Reducing Union, 1/8" to 1/16"	22999	
Zero Dead Volume External Reducer 1/16" tubing to 1/8" injector or detector fitting	22948	
Zero Dead Volume Internal Reducer 1/16" tubing to 1/8" valve port	22949	

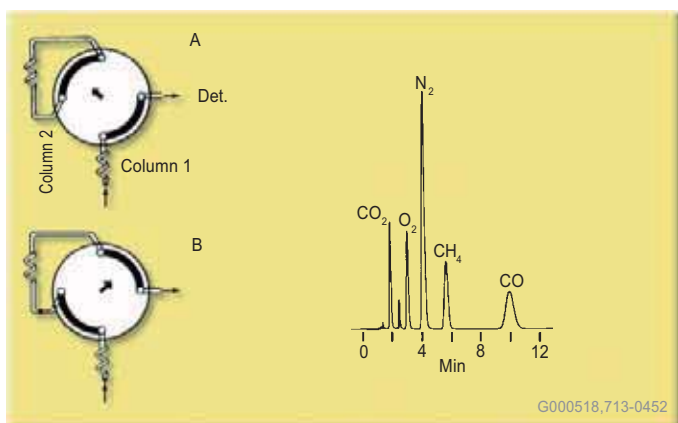
#### Recommended Spare Parts

Maintain a supply of spare nuts and ferrules. We also suggest having a spare shaft and seal assembly for each valve in use. An extension shaft for remote oven operation is included with each stand-off assembly.

DESCRIPTION	CAT. NO.	PRICE
<b>Zero Volume Ferrules, 303 SS (pk. of 10)</b>		
1/16"	22988	
1/8"	22989	
<b>Zero Volume Nuts, 303 SS (pk. of 10)</b>		
1/16"	22990-U	
1/8"	22991	
Stand-Off Assembly, 6"/15cm (for oven mounting a 4-, 6-, or 8-port valve)	22995-U	

## GC Valves

## Manual Sampling / Switching Valves

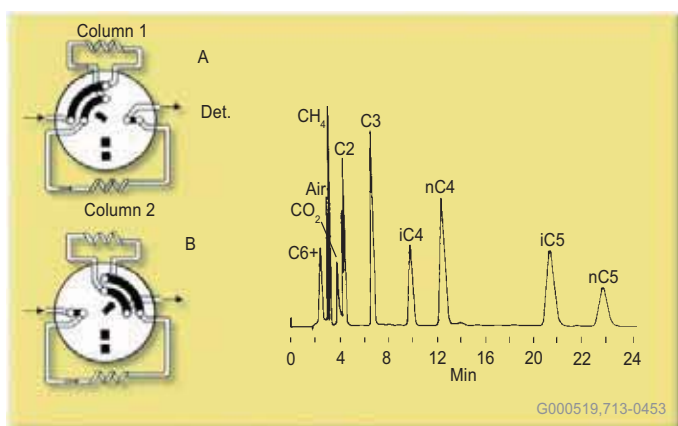


## 4-Port Valve Application

Isolate a column to prevent a compound, emerging from an upstream column, from being irreversibly adsorbed.

In the figure,  $\text{CO}_2$  is separated from air in Column 1, and bypasses Column 2 when the valve is switched to position B. After the  $\text{CO}_2$  is detected, the valve is switched back to position A and  $\text{O}_2$ ,  $\text{N}_2$ ,  $\text{CH}_4$ , and  $\text{CO}$  elute from Column 2 to the detector.

Column 1: 60/80 Chromosorb 102, 6' x 1/8" SS  
 Column 2: 60/80 Molecular Sieve 5A, 3' x 1/8" SS  
 Col. Temp.: 50°C, Sample: 1% mixture in  $\text{H}_2$

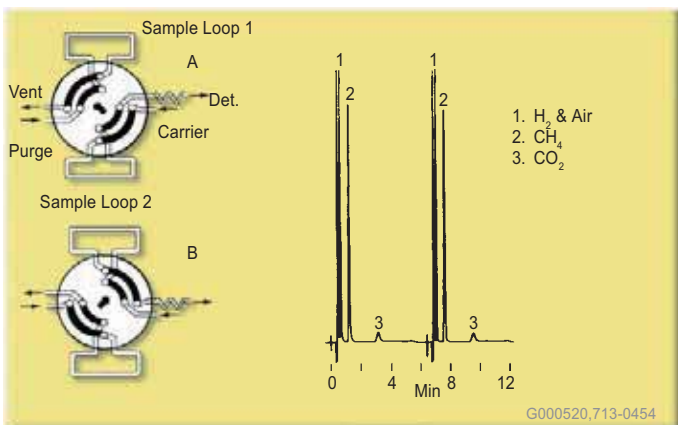


## 6-Port Valve Application

Foreflushing allows you to separate low molecular weight compounds. In the example shown, C1-C5 hydrocarbons are rapidly eluted from Column 1 onto Column 2 (position A).

When the valve is switched to position B, C6 and heavier compounds (which have moved slowly through Column 1) are eluted from Column 1 to the detector. C1-C5 hydrocarbons are eluted from Column 2 back onto Column 1, then to the detector.

30% DC-200 on 60/80 Chromosorb P AW,  
 2.5' x 1/8" SS (Column 1), 30' x 1/8" SS (Column 2)  
 Col. Temp.: 88°C

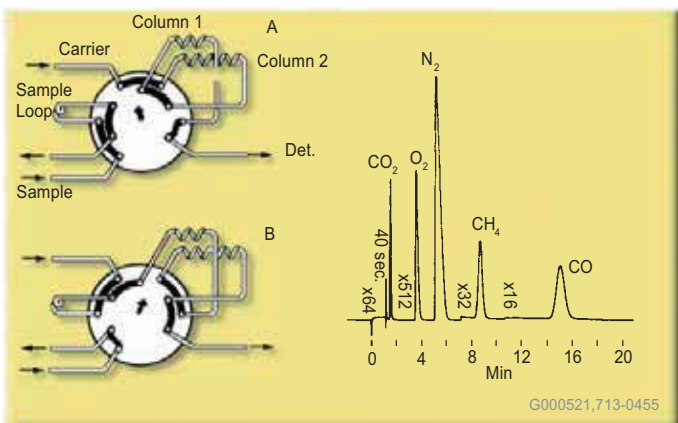


## 8-Port Valve Application

Select between two columns connected to a single detector requiring auxiliary gas for the second column.

The figure shows the 8-port sampling valve with two sample loops used for repetitive sample injections on one column.

Column: 60/80 Chromosorb 102, 5' x 1/8" SS  
 Col. Temp.: 40°C, Sample: 5% mixture in  $\text{H}_2$



## 10-Port Valve Application

The figure illustrates the use of sequence reversal to monitor  $\text{CO}_2$ ,  $\text{CH}_4$ , and  $\text{CO}$  in air.

The sample is injected onto Column 1 and held 40 seconds to allow the composite peak of air,  $\text{CO}$ , and  $\text{CH}_4$  to pass onto Column 2. The valve is switched back to position A and the column sequence is reversed to allow  $\text{CO}_2$  to pass to the detector, followed by  $\text{O}_2$ ,  $\text{N}_2$ ,  $\text{CH}_4$ , and  $\text{CO}$ .

Column 1: 60/80 Chromosorb 102, 5' x 1/8" SS  
 Column 2: 60/80 Molecular Sieve 5A, 5' x 1/8" SS  
 Col. Temp.: 70°C, Sample: 1% mixture in air